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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1	Product identifier	
		CORATEX HT
1.2	Relevant identified uses of the s	substance or mixture and uses advised against
1.2.1	Relevant uses	
		Cleaning emulsion for plastics processing machinery
1.2.2	2 Uses advised against	
	-	None known.
1.3	Details of the supplier of the saf	fetv data sheet
	Company	SAINT-GOBAIN Abrasives GmbH Birkenstr. 45-49 50389 Wesseling / GERMANY Phone +49 (0)2236-7 03-1 Fax +49 (0)2236-7 03-367 Homepage www.saint-gobain.de E-mail sga-de-di@saint-gobain.com
	Address enquiries to	
	Technical information	sga-de-di@saint-gobain.com
	Safety Data Sheet	sdb@chemiebuero.de (No dispatch of safety data sheets)
		Safety data sheets are available from the supplier.
1.4	Emergency telephone number	
	Advisory body	+49 (0) 551-19240 (24h, available English / German) (Göttingen/Germany)
SEC	TION 2: Hazards identification	
2.1	Classification of the substance	or mixture [REGULATION (GB) CLP]
		No classification.
2.2	Label elements	
		The product is required to be labelled in accordance with regulation (EC) No. 1272/2008 (CLP).
	Hazard pictograms	none
	Signal word	none
	Hazard statements	none
	Precautionary statements	none
	Special labelling	EUH210 Safety data sheet available on request.
		Contains: Orange sweetly, Extract, 1,2-benzisothiazol-3(2H)-one. EUH208 May produce an allergic reaction.
	Cleaner, 648/2004/CE, contains:	< 5% non-ionic surfactants preservatives SODIUM PYRITHIONE preservatives BENZISOTHIAZOLINONE preservatives 2-BROMO-2-NITROPROPANE-1,3-DIOL preservatives METHYLISOTHIAZOLINONE preservatives METHYLCHLOROISOTHIAZOLINONE/METHYLISOTHIAZOLINONE (3:1) perfumes



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2.3 Other hazards

Human health dangers	Frequent and permanent skin contact can cause skin reaction (sensitization). If swallowed or in the event of vomiting, risk of product entering the lungs. The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
Environmental hazards	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher. The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
Other hazards	Further hazards were not determined with the current level of knowledge.

SECTION 3: Composition / Information on ingredients

3.1 Substances

not applicable

3.2 Mixtures

The product is a mixture.

Range [%]	Substance
0,1 - <1	Orange sweetly, Extract
	CAS: 8028-48-6, EINECS/ELINCS: 232-433-8, Reg-No.: 01-2119493353-35-XXXX
	GHS/CLP: Flam. Liq. 3: H226 - Skin Irrit. 2: H315 - Skin Sens. 1: H317 - Asp. Tox. 1: H304 - Aquatic Chronic 2: H411
<0,1	Pyridine-2-thiol 1-oxide, sodium salt
	CAS: 3811-73-2, EINECS/ELINCS: 223-296-5, EU-INDEX: 613-344-00-7
	GHS/CLP: Acute Tox. 3: H311 - Acute Tox. 3: H331 - Acute Tox. 4: H302 - Skin Irrit. 2: H315 - Eye Irrit. 2: H319 - Skin Sens. 1: H317 - STOT RE 1: H372 - Aquatic Acute 1: H400 - Aquatic Chronic 2: H411 - EUH070, M-Factor (acute): 100
0,0036 - <0,036	1,2-benzisothiazol-3(2H)-one
	CAS: 2634-33-5, EINECS/ELINCS: 220-120-9, EU-INDEX: 613-088-00-6
	GHS/CLP: Acute Tox. 2: H330 - Acute Tox. 4: H302 - Skin Irrit. 2: H315 - Eye Dam. 1: H318 - Skin Sens. 1A: H317 - Aquatic Acute 1: H400 - Aquatic Chronic 1: H410, M-Factor (acute): 1, M-Factor (chronic): 1
	SCL [%]: ≥ 0,036: Skin Sens. 1A: H317

Comment on component parts For full text of H-statements: see SECTION 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information	Take off contaminated clothing and wash before reuse.
Inhalation	Ensure supply of fresh air. In the event of symptoms seek medical treatment.
Skin contact	In case of contact with skin wash off immediately with soap and water. If skin irritation or rash occurs: Get medical advice/attention.
Eye contact	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion	Seek medical advice immediately. Rinse out mouth and give plenty of water to drink.

4.2 Most important symptoms and effects, both acute and delayed

Allergic reactions Irritant effects

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4.3 Indication of any immediate medical attention and special treatment needed If swallowed or in the event of vomiting, risk of product entering the lungs. SECTION 5: Fire-fighting measures 5.1 Extinguishing media Suitable extinguishing media Foam, dry powder, water spray jet, carbon dioxide Fire extinguishing method of surrounding areas must be considered. Extinguishing media that must not Full water jet. be used Special hazards arising from the substance or mixture 5.2 Risk of formation of toxic pyrolysis products. Advice for firefighters 5.3 Use self-contained breathing apparatus. Fire residues and contaminated firefighting water must be disposed of in accordance within the local regulations. SECTION 6: Accidental release measures Personal precautions, protective equipment and emergency procedures 6.1 High risk of slipping due to leakage/spillage of product. **Environmental precautions** 6.2 Prevent spread over a wide area (e.g. by containment or oil barriers). Do not discharge into the drains/surface waters/groundwater. Methods and material for containment and cleaning up 6.3 Pick up with absorbent material (e.g. sand, sawdust, universal absorbent, diatomaceous earth). Dispose of absorbed material in accordance within the regulations. Reference to other sections 6.4 See SECTION 8+13 SECTION 7: Handling and storage 7.1 Precautions for safe handling Use only in well-ventilated areas. Wash hands before breaks and after work. Use barrier skin cream. Do not eat, drink, smoke or take drugs at work. Take off contaminated clothing and wash before reuse. Conditions for safe storage, including any incompatibilities 7.2 Keep only in original container. Prevent penetration into the ground. Do not store together with oxidizing agents. Do not store together with food and animal food/diet. Keep container tightly closed. Keep container in a well-ventilated place. Protect from heat/overheating. 7.3 Specific end use(s)

See product use, SECTION 1.2

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SECTION 8: Exposure controls / personal protection

Control parameters 8.1

Ingredients with occupational exposure limits to be monitored (UK)

Substance	
Glycerol	
CAS: 56-81-5, EINECS/ELINCS: 200-289-5	
Long-term exposure: 10 mg/m ³	

Ingredients with occupational exposure limits to be monitored EU (2004/37/EG)

not relevant

DNEL

Orange sweetly, Extract, CAS: 8028-48-6	
Industrial, dermal, Long-term - systemic effects, 8,89 mg/kg bw/d	
Industrial, dermal, Acute - local effects, 0,1858 mg/cm ²	
Industrial, inhalative, Long-term - systemic effects, 31,1 mg/m ³	
general population, oral, Long-term - systemic effects, 4,44 mg/kg bw/d	
general population, dermal, Long-term - systemic effects, 4,44 mg/kg bw/d	
general population, inhalative, Long-term - systemic effects, 7,78 mg/m ³	
general population, dermal, Acute - local effects, 0,0929 mg/cm ²	

PNEC

Substance	
Orange sweetly, Extract, CAS: 8028-48-6	
freshwater, 5,4 µg/L	
seawater, 0,54 µg/L	
sediment (freshwater), 1,3 mg/kg dwt.	
sediment (seawater), 0,13 mg/kg dwt.	
soil, 0,261 mg/kg dwt.	
sewage treatment plants (STP), 2,1 mg/l	

8.2 Exposure controls

Ensure adequate ventilation on workstation. Measurement methods for taking workplace measurements must meet the performance requirements of DIN EN 482. For example, recommendations are given in the IFA's list of hazardous substances.
Safety glasses. (EN 166:2001)
0,4mm Butyl rubber, >120 min (EN 374-1/-2/-3). The details concerned are recommendations. Please contact the glove supplier for further information.
Protective clothing (EN 340)
Avoid contact with eyes and skin. Personal protective equipment should be selected specifically for the working place, depending on concentration and quantity handled. The resistance of this equipment to chemicals should be ascertained with the respective supplier.
In the event of occupational exposure limits being exceeded or of inadequate ventilation: wear appropriate respiratory protection. Short term: filter apparatus, filter P2. (DIN EN 143)
none
Comply with applicable environmental regulations limiting discharge to air, water and soil.





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9.1	Information on basic physical and	d chemical properties
	Physical state	liquid
	Form	liquid
	Color	grey
	Odor	fruity
	Odour threshold	No information available.
	pH-value	6 - 8
	pH-value [1%]	No information available.
	Boiling point or initial boiling point and boiling range [°C]	100°C
	Flash point [°C]	not applicable
	Flammability	not applicable
	Lower explosion limit	not applicable
	Upper explosion limit	not applicable
	Oxidising properties	no
	Vapour pressure/gas pressure [kPa]	No information available.
	Density [g/cm ³]	1,38 g/ml
	Relative density	No information available.
	Bulk density [kg/m³]	not applicable
	Solubility in water	miscible
	Solubility other solvents	No information available.
	Partition coefficient n-octanol/water (log value)	not applicable
	Kinematic viscosity	3098 mm²/sec. (40°C)
	Relative vapour density	No information available.
	Melting point [°C]	No information available.
	Auto-ignition temperature [°C]	not applicable
	Decomposition temperature [°C]	not applicable
	Particle characteristics	not applicable
9.2	Other information	
		none

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reactions known if used as directed.

10.2 Chemical stability

The product is stable under standard conditions.

10.3 Possibility of hazardous reactions

Reactions with strong oxidizing agents.

10.4 Conditions to avoid

See SECTION 7.2.

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10.5 Incompatible materials

Strong oxidizing agent.

10.6 Hazardous decomposition products

No decomposition if used and stored according to specifications.

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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity

Product ATE-mix, oral, >2000 mg/kg

ubstance
range sweetly, Extract, CAS: 8028-48-6
D50, oral, Rat, > 5000 mg/kg
yridine-2-thiol 1-oxide, sodium salt, CAS: 3811-73-2
TE, oral, 500 mg/kg
,2-benzisothiazol-3(2H)-one, CAS: 2634-33-5
D50, oral, Rat, 490 - 670 mg/kg bw
OAEL, oral, Rat, 69 - 150 mg/kg bw/day
TE, oral, 450 mg/kg

Acute dermal toxicity

Duesland

Product	
ATE-mix, dermal, >2000 mg/kg	
Substance	
Orange sweetly, Extract, CAS: 8028-48-6	
LD50, dermal, Rabbit, > 5000 mg/kg	
Pyridine-2-thiol 1-oxide, sodium salt, CAS: 3811-73-2	
ATE, dermal, 790 mg/kg	
1,2-benzisothiazol-3(2H)-one, CAS: 2634-33-5	

LD10, dermal, Rat, 2000 mg/kg bw

Acute inhalational toxicity

Product	
ATE-mix, inhalative, >20 mg/l	

Substance	
Pyridine-2-thiol 1-oxide, sodium salt, CAS: 3811-73-2	
ATE, inhalativ (mist), 0,5 mg/L	
1,2-benzisothiazol-3(2H)-one, CAS: 2634-33-5	
ATE, inhalativ (mist), 0,21 mg/L	

Serious eye damage/irritation

Based on the available information, the classification criteria are not fulfilled.

Substance
Pyridine-2-thiol 1-oxide, sodium salt, CAS: 3811-73-2
Eye, irritant

Skin corrosion/irritation

Based on the available information, the classification criteria are not fulfilled.

Substance Pyridine-2-thiol 1-oxide, sodium salt, CAS: 3811-73-2 dermal, irritant

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Respiratory or skin sensitisation	Based on the available information, the classification criteria are not fulfilled. EUH208: May produce an allergic reaction.
Substance	
Pyridine-2-thiol 1-ox	xide, sodium salt, CAS: 3811-73-2
dermal, sensitising	
Specific target organ toxicity — single exposure	Based on the available information, the classification criteria are not fulfilled.
Specific target organ toxicity — repeated exposure	Based on the available information, the classification criteria are not fulfilled.
Substance	
Pyridine-2-thiol 1-ox	vide, sodium salt, CAS: 3811-73-2
Harmonised classifi	ication, adverse effect observed
Mutagenicity	Based on the available information, the classification criteria are not fulfilled.
Reproduction toxicity	Based on the available information, the classification criteria are not fulfilled.
Carcinogenicity	Based on the available information, the classification criteria are not fulfilled.
Aspiration hazard	Based on the available information, the classification criteria are not fulfilled.
General remarks	
	Toxicological data of complete product are not available. The toxicity data listed pertaining to the ingredients are intended for those working in the medicinal professions, experts for occupational health and safety and toxicologists. The toxicity data pertaining to the ingredients were supplied by the manufacturers of raw materials
2 Information on other hazards	
11.2.1 Endocrine disrupting properties	The substance/mixture does not contain components considered to have endocrine disruptin properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
	none

12.1 Toxicity

Product Based on the available information, the classification criteria are not fulfilled.

Substance
Orange sweetly, Extract, CAS: 8028-48-6
LC50, (96h), Pimephales promelas, 0,7 mg/l (OECD 203)
EC50, (48h), Daphnia magna, 0,67 mg/l (OECD 202)
ErC50, (72h), Desmodesmus subspicatus, 150 mg/l (OECD 201)
Pyridine-2-thiol 1-oxide, sodium salt, CAS: 3811-73-2
LC50, (96h), Oncorhynchus mykiss, 57,1 mg/l
EC50, (48h), Daphnia magna, 0,15 mg/l
1,2-benzisothiazol-3(2H)-one, CAS: 2634-33-5
LC50, (96h), Fish, 2.15 - 22 mg/L
EC50, (48h), Invertebrates, 2.9 - 2.94 mg/L
EC50, (72h), Algae, 70 - 150 µg/L

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12.2 Persistence and degradability

Behaviour in environment compartments	No information available.
Behaviour in sewage plant	No information available.
Biological degradability	The surfactants contained in this preparation comply with the biodegradability criteria as laid down in Regulation (EC) No.648/2004 on detergents. Data to support this assertion are held at the disposal of the competent authorities of the Member States and will be made available to them, at their direct request or at the request of a detergent manufacturer.
Substance	
Orange sweetly, Extract, CAS: 8028-48-6	
(28d), 72 - 83%, OECD 301 B, The product is readily biodegradable.	
1,2-benzisothiazol-3(2H)-one, CAS: 2634-33-5	
63% (4d), OECD 301 C	
85% (63d), OECD 301 C	

12.3 Bioaccumulative potential

Accumulation in organisms is not expected.

Substance	
Orange sweetly, Extract, CAS: 8028-48-6	
BCF, 1,502 - 2,597	

12.4 Mobility in soil

Spillages may penetrate the soil causing ground water contamination.

12.5 Results of PBT and vPvB assessment

Based on all available information not to be classified as PBT or vPvB respectively.

12.6 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

None known.

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SECTION 13: Disposal considerations

13.1 Waste treatment methods

Waste material must be disposed of in accordance with the Directive on waste 2008/98/EC as well as other national and local regulations. It is not possible to determine a waste code for this product in accordance with the European Waste Catalogue (EWC) since it is only possible to classify it according to how it is used by the customer. The waste code is to be determined within the EU in liaison with the waste-disposal operator.

Waste no. (recommended)	150102
	Packaging that cannot be cleaned should be disposed of as for product. Uncontaminated packaging may be taken for recycling.
Contaminated packaging	
Waste no. (recommended)	120109*
	Disposal in an incineration plant in accordance with the regulations of the local authorities.
Product	

SECTION 14: Transport information

14.1	UN number or ID number Transport by land according to ADR/RID	not applicable
	Inland navigation (ADN)	not applicable
	Marine transport in accordance with IMDG	not applicable
	Air transport in accordance with IATA	not applicable
14.2	UN proper shipping name Transport by land according to ADR/RID	NO DANGEROUS GOODS
	Inland navigation (ADN)	NO DANGEROUS GOODS
	Marine transport in accordance with IMDG	NOT CLASSIFIED AS "DANGEROUS GOODS"
	Air transport in accordance with IATA	NOT CLASSIFIED AS "DANGEROUS GOODS"
14.3	Transport hazard class(es) Transport by land according to ADR/RID	not applicable
	Inland navigation (ADN)	not applicable
	Marine transport in accordance with IMDG	not applicable
	Air transport in accordance with IATA	not applicable

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14.4	Packing group Transport by land according to	not applicable
	ADR/RID	
	Inland navigation (ADN)	not applicable
	Marine transport in accordance with IMDG	not applicable
	Air transport in accordance with IATA	not applicable
14.5	Environmental hazards	
	Transport by land according to ADR/RID	no
	Inland navigation (ADN)	no
	Marine transport in accordance with IMDG	no
	Air transport in accordance with IATA	no

14.6 Special precautions for user

Relevant information under SECTION 6 to 8.

14.7 Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture				
EEC-REGULATIONS	2008/98/EG (2000/532/EC); 2010/75/EU; 2004/42/EG; (EG) 648/2004; (EC) 1907/2006 (REACH); (EU) 1272/2008; 75/324/EWG ((EC) 2016/2037); (EU) 2020/878; (EU) 2016/131; (EU) 517/2014; (EU) 2019/1148; (EU) 2019/1021, (EU) 2023/707			
- Comment on component parts	Substances of Very High Concern - SVHC: substances are not contained or are below 0.1%.			
- Annex XIV (REACH)	According to Annex XIV of Regulation (EC) 1907/2006 (REACH) the product does not contain any substances \ge 0.1% that are subject to authorisation.			
- Annex XVII (REACH)	According to Annex XVII of Regulation (EC) 1907/2006 (REACH) the product contains $\ge 0.1\%$ of substances with the following restrictions. 40, 75			
	According to Annex XVII of Regulation (EC) 1907/2006 (REACH) the product is not subject to any restrictions.			
TRANSPORT-REGULATIONS	ADR (2023); IMDG-Code (2023, 41. Amdt.); IATA-DGR (2024)			
NATIONAL REGULATIONS (UK):	EH40/2005 Workplace exposure limits (Second edition, published December 2011); UK REACH; GB CLP.			
- Observe employment restrictions for people	Observe employment restrictions for young people.			
- VOC (2010/75/CE)	0%			
15.2 Chemical safety assessment				

not applicable



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SECTION 16: Other information

16.1 Hazard statements (SECTION 3)

- H410 Very toxic to aquatic life with long lasting effects.
- H318 Causes serious eye damage.
- H330 Fatal if inhaled.
- EUH070 Toxic by eye contact.
- H400 Verv toxic to aquatic life.
- H372 Causes damage to organs through prolonged or repeated exposure.
- H319 Causes serious eye irritation.
- H331 Toxic if inhaled.
- H311 Toxic in contact with skin.
- H302 Harmful if swallowed.
- H411 Toxic to aquatic life with long lasting effects.
- H304 May be fatal if swallowed and enters airways.
- H317 May cause an allergic skin reaction.
- H315 Causes skin irritation.
- H226 Flammable liquid and vapour.

16.2 Abbreviations and acronyms:

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses

ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure ATE = acute toxicity estimate CAS = Chemical Abstracts Service CLP = Classification, Labelling and Packaging DMEL = Derived Minimum Effect Level DNEL = Derived No Effect Level EC50 = Median effective concentration ECB = European Chemicals Bureau EEC = European Economic Community EINECS = European Inventory of Existing Commercial Chemical Substances EL50 = Median effective loading ELINCS = European List of Notified Chemical Substances EmS = Emergency Schedules GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC-Code = International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk IC50 = Inhibition concentration, 50% IMDG = International Maritime Code for Dangerous Goods IUCLID = International Uniform ChemicaL Information Database IVIS = In vitro irritation score LC50 = Lethal concentration, 50% LD50 = Median lethal dose LC0 = lethal concentration, 0% LOAEL = lowest-observed-adverse-effect level LL50 = Median lethal loading LQ = Limited Quantities MARPOL = International Convention for the Prevention of Marine Pollution from Ships NOAEL = No Observed Adverse Effect Level NOEC = No Observed Effect Concentration PBT = Persistent, Bioaccumulative and Toxic substance PNEC = Predicted No-Effect Concentration REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals STP = Sewage Treatment Plant TLV®/TWA = Threshold limit value - time-weighted average TLV®STEL = Threshold limit value - short-time exposure limit VOC = Volatile Organic Compounds vPvB = very Persistent and very Bioaccumulative

16.3 Other information

Classification	procedure
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Modified position

2.3, 3.2, 11.2, 12.6



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